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Project number 103823888-311

Letter report number 103823888CRT-023b

December 28, 2021

Plasti-Bond RedH2OT 1100 US Highway 271 South Gilmer, TX 75644

Subject: Follow-up test results on your steel conduits

Dear Ms. Stephanie Ellis,

Intertek is pleased to provide this letter report covering the quarterly follow-up testing on your steel PVC coated galvanized rigid steel (GRC) conduit: Plasti-Bond threaded and non-threaded part number PRHCONDUIT-1/2". The samples were received at Intertek on November 20, 2021, for Quarter 4, 2021 follow-up testing and were production samples in undamaged condition.

As part of Intertek's ETL Verified Program for PVC Coated Conduits (PVC-001), the conduits were conditioned during 200 hours as per the method defined in ASTM D 870-15(2020) (Standard Practice for Testing Water Resistance of Coatings Using Water Immersion). It is an alternative practice to ASTM D 2247 (and vice-versa).

Before and after the conditioning period, two (2) standard test methods are used to evaluate the adhesion of both the internal and external coatings.

For the <u>internal coating</u>, we use the standard ASTM D 3359-17: Standard Test Methods for Measuring Adhesion by Tape Test, Test Method B.

For the <u>external coating</u>, we use the section 3.8 of NEMA RN 1-2018: Polyvinyl-Chloride (PVC) Externally Coated Galvanized Rigid Steel Conduit and Intermediate Metal Conduit.

The testing was performed at Intertek, located in Cortland, NY from December 14 through December 22, 2021 to the Intertek High Temperature  $H_2O$  PVC Coating Adhesion Test Procedure for 200 hours in water at a temperature of 95 °C  $\pm$  5 °C and are compliant with the applicable requirements of the test specification. The test results are enclosed to this letter report.

We have appreciated this opportunity to be of service to you. If there are any questions regarding this letter or if you require any other service offered by Intertek, please do not hesitate to contact us.

Sincerely,

Antoine Pelletier

**Project Engineer** 

Global Cabling Products Testing

David Ayers Technician

Global Cabling Products Testing

LISTED INTERTER



















Test: Adhesion of PVC Coating

Client: Plasti-Bond TX Project #: G103823888 Quarter 4/2021 Test Start Date: 12/14/2021 Test End Date: 12/22/2021

Specification: Intertek High Temp H<sub>2</sub>O PVC Coating Adhesion Test

Procedure for 200 hours in  $H_20$  at a temperature of 95 °C ± 5 °C per ASTM D

870-15(2020)

Test Sample	Internal coating *		External coating **		
	Un-aged	Aged	Un-aged	Aged	
Plasti-Bond Color Red Un-Threaded		_			
Sample 1	8	8	10	10	
Sample 2	10	10	10	10	
Sample 3	10	8	10	10	
Average	9.6	8.7	10	10	
Plasti-Bond Color Red Threaded					
Sample 1	10	6	10	10	
Sample 2	10	6	10	10	
Sample 3	10	10	10	0	
Average	10	7.3	10	6.7	

	Equipment Used	Model #	Control #	Calibration Due Date	
	Omega Humidity Temperature Meter	HH314A	T1392	2/24/2022	
Test Technician:	David Ayers D.A.				
Date:	12/28/2021				
Notes:	Compliant				

<sup>\*</sup> The internal coating adhesion is tested as per ASTM D 3359-17, Test Method B and is rated as in accordance with the following table.

<sup>\*\*</sup> The external coating adhesion is tested as per NEMA RN 1-2018, section 3.8 and is rated as in accordance with the following table.

Rating	Internal Coating Rating	External Coating Rating	
0	or worse	Poor	
2	Worse than but no better than	Poor – Spotty	
4	Worse than but no better than	Spotty – Poor	
6	Worse than but no better than	Spotty	
8	Worse than but no better than	Good – Spotty	
10	No worse than	Good	